

Metric coarse and Fine screw threads

Extracted from JIS B0205, 0207

Nominal threads	Pitch P			
	Coarse screw	Fine screw		
M1	0.25	0.2		
M1.1	0.25	0.2		
M1.2	0.25	0.2		
M1.4	0.3	0.2		
M1.6	0.35	0.2		
M1.8	0.35	0.2		
M2	0.4	0.25		
M2.2	0.45	0.25		
M2.5	0.45	0.35		
M3	0.5	0.35		
M3.5	0.6	0.35		
M4	0.7	0.5		
M4.5	0.75	0.5		
M5	0.8	0.5		
M6	1	0.75		
M8	1.25	0.75	1	
M10	1.5	0.75	1	1.25
M12	1.75	1	1.25	1.5
M14	2	1	1.25	1.5
M16	2	1	1.5	1.5
M18	2.5	1	1.5	2
M20	2.5	1	1.5	2
M22	2.5	1	1.5	2
M24	3	1	1.5	2
M27	3	1	1.5	2
M30	3.5	1	1.5	2